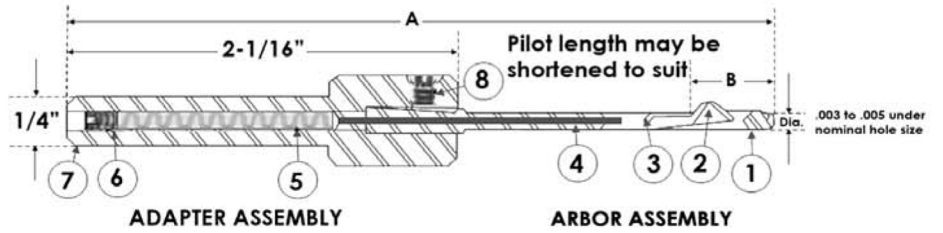


DEBURR MASTER TYPE-A DATA SHEET

TYPE A (TWO UNIT CONSTRUCTION)




- 1. Arbor
- 2. Blade
- 3. Pivot Pin
- 4. Plunger
- 5. Tension Spring Assembly
- 6. Chamfer Adjustment Screw
- 7. Adapter Holder
- 8. Arbor Set Screw



SIZES: 0.0781 – 0.2031

PART NUMBER	HOLE SIZE			DIM (A)	DIM (B)	BLADE SIZE
	INCHES	DECIMAL	MM			
ACT-00781-DA	5/64	0.0781	2	3-3/8	0.45	3/32
ACT-00938-DA	3/32	0.0938		3-3/8	0.45	3/32
ACT-00984-DA		0.0984	2.5	3-3/8	0.45	3/32
ACT-01094-DA	7/64	0.1094		3-3/8	0.45	3/32
ACT-01181-DA		0.1181	3	3-3/8	0.45	1/8
ACT-01250-DA	1/8	0.1250		3-3/8	0.45	1/8
ACT-01378-DA		0.1378	3.5	3-3/8	0.45	1/8
ACT-01406-DA	9/64	0.1406		3-3/8	0.45	1/8
ACT-01562-DA	5/32	0.1562		3-3/8	0.45	5/32
ACT-01575-DA		0.1575	4	3-3/8	0.45	5/32
ACT-01719-DA	11/64	0.1719		3-3/8	0.45	5/32
ACT-01772-DA		0.1772	4.5	4-1/8	0.72	3/16
ACT-01875-DA	3/16	0.1875		4-1/8	0.72	3/16
ACT-01968-DA		0.1968	5	4-1/8	0.72	3/16
ACT-02031-DA	13/64	0.2031		4-1/8	0.72	3/16

PART NUMBER	TYPE A REPLACEABLE BLADES		 Double Action (DA)
ABL-3-32-DA	#3/32 Blade	Double Action (DA)	
ABL-1-8-DA	#1/8 Blade	Double Action (DA)	
ABL-5-32-DA	#5/32 Blade	Double Action (DA)	
ABL-3-16-DA	#3/16 Blade	Double Action (DA)	