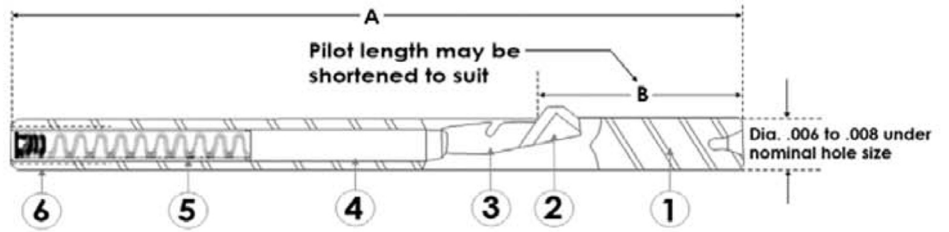


DEBURR MASTER TYPE-B DATA SHEET

TYPE B (ONE UNIT CONSTRUCTION)



- 1. Arbor
- 2. Blade
- 3. Pivot Pin
- 4. Plunger
- 5. Tension Spring
- 6. Chamfer Adjustment Screw



SIZES: 0.2165-1.000

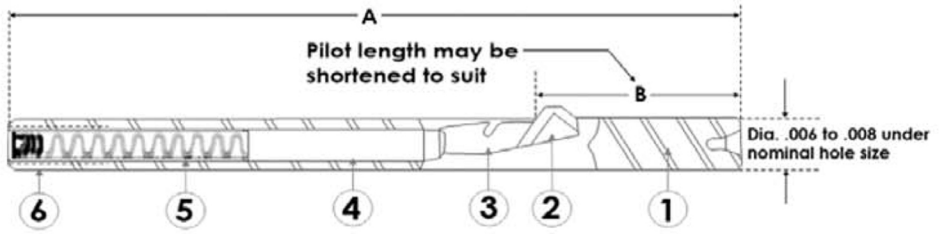
| PART NUMBER | HOLE SIZE | | | DIM (A) | DIM (B) | BLADE SIZE |
|--------------|-----------|---------|------|---------|---------|------------|
| | INCHES | DECIMAL | MM | | | |
| BCT-02165-DA | | 0.2165 | 5.5 | 4.5 | 0.87 | #1 |
| BCT-02188-DA | 7/32 | 0.2188 | | 4.5 | 0.87 | #1 |
| BCT-02344-DA | 15/64 | 0.2344 | | 4.5 | 0.87 | #1 |
| BCT-02362-DA | | 0.2362 | 6 | 4.5 | 0.87 | #1 |
| BCT-02500-DA | 1/4 | 0.2500 | | 4.5 | 0.87 | #1 |
| BCT-02559-DA | | 0.2559 | 6.5 | 4.5 | 0.87 | #1 |
| BCT-02656-DA | 17/64 | 0.2656 | | 4.5 | 0.87 | #1 |
| BCT-02756-DA | | 0.2756 | 7 | 4.5 | 0.87 | #1 |
| BCT-02812-DA | 9/32 | 0.2812 | | 4.5 | 0.87 | #1 |
| BCT-02953-DA | | 0.2953 | 7.5 | 4.5 | 0.96 | #2 |
| BCT-02969-DA | 19/64 | 0.2969 | | 4.5 | 0.96 | #2 |
| BCT-03125-DA | 5/16 | 0.3125 | | 4.5 | 0.96 | #2 |
| BCT-03150-DA | | 0.3150 | 8 | 4.5 | 0.96 | #2 |
| BCT-03281-DA | 21/64 | 0.3281 | | 4.5 | 0.96 | #2 |
| BCT-03346-DA | | 0.3346 | 8.5 | 4.5 | 0.96 | #2 |
| BCT-03438-DA | 11/32 | 0.3438 | | 4.5 | 0.96 | #2 |
| BCT-03543-DA | | 0.3543 | 9 | 5 | 1 | #3 |
| BCT-03594-DA | 23/64 | 0.3594 | | 5 | 1 | #3 |
| BCT-03740-DA | | 0.3740 | 9.5 | 5 | 1 | #3 |
| BCT-03750-DA | 3/8 | 0.3750 | | 5 | 1 | #3 |
| BCT-03906-DA | 25/64 | 0.3906 | | 5 | 1 | #3 |
| BCT-03937-DA | | 0.3937 | 10 | 5 | 1 | #3 |
| BCT-04062-DA | 13/32 | 0.4062 | | 5 | 1 | #3 |
| BCT-04134-DA | | 0.4134 | 10.5 | 5.5 | 1.03 | #3-1/2 |
| BCT-04219-DA | 27/64 | 0.4219 | | 5.5 | 1.03 | #3-1/2 |
| BCT-04331-DA | | 0.4331 | 11 | 5.5 | 1.03 | #3-1/2 |
| BCT-04375-DA | 7/16 | 0.4375 | | 5.5 | 1.03 | #3-1/2 |
| BCT-04528-DA | | 0.4528 | 11.5 | 5.5 | 1.03 | #3-1/2 |
| BCT-04531-DA | 29/64 | 0.4531 | | 5.5 | 1.03 | #3-1/2 |
| BCT-04688-DA | 15/32 | 0.4688 | | 5.5 | 1.03 | #3-1/2 |
| BCT-04724-DA | | 0.4724 | 12 | 5.5 | 1.03 | #3-1/2 |
| BCT-04844-DA | 31/64 | 0.4844 | | 5.5 | 1.03 | #3-1/2 |
| BCT-04921-DA | | 0.4921 | 12.5 | 5.5 | 1.03 | #3-1/2 |
| BCT-05000-DA | 1/2 | 0.5000 | | 5.5 | 1.03 | #3-1/2 |
| BCT-05118-DA | | 0.5118 | 13 | 5.5 | 1.03 | #3-1/2 |
| BCT-05156-DA | 33/64 | 0.5156 | | 5.5 | 1.03 | #3-1/2 |
| BCT-05315-DA | 17/32 | 0.5315 | 13.5 | 5.5 | 1.03 | #3-1/2 |
| BCT-05469-DA | 35/64 | 0.5469 | | 6.44 | 1.31 | #4 |
| BCT-05512-DA | | 0.5512 | 14 | 6.44 | 1.31 | #4 |
| BCT-05625-DA | 9/16 | 0.5625 | | 6.44 | 1.31 | #4 |
| BCT-05709-DA | | 0.5709 | 14.5 | 6.44 | 1.31 | #4 |
| BCT-05781-DA | 37/64 | 0.5781 | | 6.44 | 1.31 | #4 |
| BCT-05906-DA | | 0.5906 | 15 | 6.44 | 1.31 | #4 |
| BCT-05938-DA | 19/32 | 0.5938 | | 6.44 | 1.31 | #4 |
| BCT-06094-DA | 39/64 | 0.6094 | 15.5 | 6.44 | 1.31 | #4 |
| BCT-06250-DA | 5/8 | 0.6250 | | 6.44 | 1.31 | #4 |

DEBURR MASTER TYPE-B DATA SHEET

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- 6. Chamfer Adjustment Screw



SIZES: 0.2165-1.000

| PART NUMBER | HOLE SIZE | | | DIM (A) | DIM (B) | BLADE SIZE |
|--------------|-----------|---------|------|---------|---------|------------|
| | INCHES | DECIMAL | MM | | | |
| BCT-06299-DA | | 0.6299 | 16 | 6.44 | 1.31 | #4 |
| BCT-06406-DA | 41/64 | 0.6406 | | 6.44 | 1.31 | #4 |
| BCT-06496-DA | | 0.6496 | 16.5 | 6.44 | 1.31 | #4 |
| BCT-06563-DA | 21/32 | 0.6563 | | 6.44 | 1.31 | #4 |
| BCT-06693-DA | | 0.6693 | 17 | 6.44 | 1.31 | #4 |
| BCT-06719-DA | 43/64 | 0.6719 | | 6.44 | 1.31 | #4 |
| BCT-06875-DA | 11/16 | 0.6875 | 17.5 | 6.44 | 1.31 | #4 |
| BCT-07087-DA | | 0.7087 | 18 | 6.44 | 1.31 | #4 |
| BCT-07283-DA | | 0.7283 | 18.5 | 6.44 | 1.31 | #4 |
| BCT-07480-DA | | 0.7480 | 19 | 6.44 | 1.31 | #4 |
| BCT-07500-DA | 3/4 | 0.7500 | | 6.44 | 1.31 | #4 |
| BCT-07874-DA | | 0.7874 | 20 | 6.75 | 1.54 | #5 |
| BCT-08268-DA | | 0.8268 | 21 | 6.75 | 1.54 | #5 |
| BCT-08661-DA | | 0.8661 | 22 | 6.75 | 1.54 | #5 |
| BCT-08750-DA | 7/8 | 0.8750 | | 6.75 | 1.54 | #5 |
| BCT-09055-DA | | 0.9055 | 23 | 6.75 | 1.54 | #5 |
| BCT-09449-DA | | 0.9449 | 24 | 6.75 | 1.54 | #5 |
| BCT-09843-DA | | 0.9843 | 25 | 6.75 | 1.54 | #5 |
| BCT-10000-DA | 1 | 1.0000 | 25.4 | 6.75 | 1.54 | #5 |

PART NO: TYPE B REPLACEABLE BLADES

| | | |
|------------|--------------|--------------------|
| BBL-1-DA | #1 Blade | Double Action (DA) |
| BBL-2-DA | #2 Blade | Double Action (DA) |
| BBL-3-DA | #3 Blade | Double Action (DA) |
| BBL-3.5-DA | #3-1/2 Blade | Double Action (DA) |
| BBL-4-DA | #4 Blade | Double Action (DA) |
| BBL-5-DA | #5 Blade | Double Action (DA) |



Double Action (DA)